Robust Automated Cell Counter and Viability Measurement for Engineered T Cell Product Release

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Abstract and Background	Results	<u>Conclusions</u>		
Cell viability assessment is a	Part 1. Validation of Device	Performance		
critical step in cellular product	Figure 1: Linearity of the ACC	Table 1: Accuracy of the ACC.	$\sqrt{The} \Delta CC$ met all accentance	
testing. A minimum release	100% → Hemocytom	% Viability by Hemocytometer% Viability by ACCMeanSD%CV	criteria set in our validation	
	A C C R square 0.997 → A C C	0.48 0.5 0.49 0.01 2.04 21.0 18.1 20 1.0 0.50	Chiena Set in Our Validation	
criterion for viability must be		21.9 18.1 20 1.9 9.50 39.7 39 39.35 0.35 0.89	DarameterAcceptanceValidationPasses	
actablished for call products	υ 50% τ	61.1 57.3 59.2 1.9 3.21	Criteria Results Criteria?	

established for cell products administered under Investigational Drug New (INDs) applications and cellular approved therapies. Historically, viability release testing cryopreserved Of cellular products manufactured in our facility was performed manually by two technicians light hemocytometer, via microscope, and Trypan Blue (TB) dye exclusion. However, automated cell counters (ACC) equipped with dual fluorescence optics capable of combining nucleic acid binding fluorescence dyes such as Orange Acridine (AO)and Propidium (PI) lodide can provide more accurate and objective viability cell assessments minimize and user-to-user variation due to the inherent subjectivity of manual viability check thus offering clear advantages to the cellular therapy field. We selected and validated an ACC with AO/PI candidate an staining protocol that fit our GMP needs of device quality and features and performed an end-user validation testing performance, the device comparability of data to our



Figure 1. Heat kill assay was performed using purified primary T cells. % Cell viability was evaluated in triplicates for each viability point using Hemocytometer and ACC. R square was calculated for each method separately using linear regression and resulted in 0.997 for Hemocytometer and 0.993 for the ACC.

Figure 2: Device Precision- ACC validated for repeatability for both cell viability and cell concentration measurements.



Figure 2. Cell viability and concentration measurements of purified primary T cells from three patients were evaluated using the ACC. A total of 10 viability and concentration measurements were done for each sample (n=10).

Part 2. Method Validation and optimization

Figure 3: Method Optimization- Viability.



DIE 2: ACC LOWE Viability of Heat Kill sample % expected viability)	er Lin SD	Linear regression Slope	LOD 0)/L	(LOL [(3.3xSl .R Slop	D of e]
0.4			(0.0 v	0 4 4)/0	075
0.4	0.14	0.875	(3.3 x 0.14)/0.875= 0.528		
0.7					
The A criteria	CC n for a	net all ac levice pe	ccept erforr	ance nanc	е,

demonstrating repeatability,

linearity and accuracy when

compared with Hemocytometer

throughout all levels of viability

and lower limit of detection <1%

0.2 0.24	Intermediate Precision-	% CV of	%CV=	⊻ Yes
(LOD).	variability between	replicates ≤10%	0.93–2.00	
(3.3xSD of	Technicians-Viability			
к зюреј	Accuracy, linearity and	r² ≥0.90	$r^2 = 0.993$	⊠ Yes
0.14)/0.875=	LLD			
0.020	Precision- repeatability	% CV of	%CV=	✓Yes
	within methods-Viability	replicates ≤10%	0.94-3.46	
	Repeatability within	% CV of	%CV=	⊠ Yes
ance	methods-Cell count	replicates ≤10%	6.45–7.30	
oility.	Comparability between	Bias ≤10	Bias= -1.04	☑Yes
vhen	methods-Viability			
ometer	Comparability between	Total %CV	Median	☑Yes
<i>iability</i>	methods-Cell count	(Median) ≤10%	%CV=5.40	
n <1%.				e 11
	√ The d	evice	succes	sfully
	analyzed	cell viab	ilities ad	cross
	the tested	d viability	range.	
	✓ The opting	mized A	CC pro	tocol
5 100	proved to	o be cor	mparab	le to
	the man	ual viabili	tv dete	ction
	mothod a	and was a		d for

Bias	-1.04
SD of bias	4.86
95% Limits of Agreement	
From	-10.6
То	8.48

A verage

Figure 3. ACC protocol optimization for viability detection. Bland Altman test was done on cell viability measurements from 26 purified primary T cell samples evaluated using Hemocytometer and two different ACC protocols (protocol A in purple, protocol B in teal). Bias, SD of bias and 95% limits of agreement were calculated and resulted in Bias<10 and with no systematic difference for both of the ACC protocols.



Figure 4. Cell concentration measurements from 26 purified primary T cells samples evaluated using Hemocytometer and two different ACC protocols. %CV was calculated for each sample and resulted in Median %CV of <10% for both of the ACC protocols

Figure 5: Intermediate Precision- variability between technicians.

Figure 4: Method Optimization- Cell concentration.



The new viability detection method using the ACC met all acceptance criteria for method comparability and intermediate precision and was optimized for the specific end-user testing needs.

method and was approved for viability release testing of clinical products.

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