

Cross-stream diffusion under pressure-driven flow in microchannels with arbitrary aspect ratios: a phase diagram study using a three-dimensional analytical model

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Abstract This article presents a three-dimensional analytical model to investigate cross-stream diffusion transport in rectangular microchannels with arbitrary aspect ratios under pressure-driven flow. The Fourier series solution to the three-dimensional convection–diffusion equation is obtained using a double integral transformation method and associated eigensystem calculation. A phase diagram derived from the dimensional analysis is presented to thoroughly interrogate the characteristics in various transport regimes and examine the validity of the model. The analytical model is verified against both experimental and numerical models in terms of the concentration profile, diffusion scaling law, and mixing efficiency with excellent agreement (with <0.5% relative error). Quantitative comparison against other prior analytical models in extensive parameter space is also performed, which demonstrates that the present model accommodates much broader transport regimes with significantly enhanced applicability.

Keywords Cross-stream diffusion · Mixing · Microfluidics · Pressure-driven flow

1 Introduction

Lab-on-a-chip systems hold great promise for a variety of applications in biology, medicine, and chemistry (Aurouz et al. 2002; Reyes et al. 2002; Whitesides 2006). In microfluidic applications, the utilization of the cross-stream diffusion under laminar flow for precise analyte handling

plays an essential role in numerous chemical and biological assays such as sample preparation (mixing and separation) (Hatch et al. 2004), concentration gradient generation (Dertinger et al. 2001; Jeon et al. 2000), and molecular interactions (Hatch et al. 2004). In contrast to macro-scale devices, the cross-stream diffusion in the low-Reynolds microchannel flows is governed by molecular diffusion-dominant transport at the interface between the two fluidic streams. The non-uniform velocity profile along the cross-section of the microchannel under the pressure-driven flow results in unique species transport phenomena including Taylor dispersion (Beard 2001a, b; Dorfman and Brenner 2001; Lam et al. 2005), heterogeneous transport rate, and position-dependent diffusion scaling law (Ayodele et al. 2009; Ismagilov et al. 2000; Kamholz and Yager 2001, 2002; Salmon and Ajdari 2007), which have been actively investigated by several researchers.

The non-uniform velocity profile induces a substantial difference in the residence time of the analyte at different positions and gives rise to a unique butterfly shaped concentration profile (termed “butterfly effect”) along the cross-section, which was first observed by Kamholz et al. (1999). By using the confocal fluorescent microscopy, Ismagilov et al. (2000) found that the diffusion broadening region near the top and bottom walls of the channel is significantly wider than that at the half-depth of the channel, and the thickness of the diffusion zone scales as one-third power of (zH^2/Pe) at the walls and as one-half power of (zH/Pe) at the half-depth plane, where H is the channel depth/height, z is the axial distance from the channel inlet, and Pe is the Péclet number defined using H . Subsequently, Kamholz and Yager (2001, 2002) presented optical measurement and theoretical analysis to investigate transverse molecular diffusion in microchannels and found similar diffusion scaling law. Chen et al. (2006) used conventional

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microscopy to measure the mixing efficiency along the channel, which also scales as a power law of the ratio of the normalized downstream distance to the average flow velocity. As a non-invasive technique, magnetic resonance imaging (MRI) has also been used to visualize the cross-stream diffusion. The cross-sectional velocity and analyte concentration profile were captured, which clearly showed a butterfly effect (Akpa et al. 2007; Sullivan et al. 2007).

In parallel, modeling and simulation analysis (both numerical and analytical) have been actively pursued by numerous researchers to enable a fully resolved view of the unique transport behavior observed in the experiments. Numerical methods such as finite difference method (Kamholz and Yager 2001; Salmon and Ajdari 2007), finite element method (Beard 2001), the method of lines (Chen et al. 2006), and lattice Boltzmann (LB) method (Ayodele et al. 2009; Sullivan et al. 2007) have been utilized to quantitatively describe the analyte concentration profile in rectangular microchannels with arbitrary aspect ratios. However, numerical simulation inherently suffers from two limitations. First, it is difficult to provide direct, physical insight into the underlying diffusion transport mechanism. Large amount of reliable data are necessary to deduce and generalize the governing law (Ayodele et al. 2009). In addition, numerical diffusion (or called pseudo-diffusion) caused by the discretization of the governing equations induces an additional, artificial broadening of the diffusion zone leading to error in the analysis, which becomes more appreciable at high Péclet number regime (e.g., low values of diffusion coefficients and fast flow velocity). This can be even exacerbated in the scaling law analysis, where the scaling coefficient is susceptible to the diffusion flux and the computational meshes. One way to alleviate the issue of the numerical diffusion is to employ very fine meshes for the simulation, which can be prohibitively expensive for acquiring the large, representative data pool as discussed above.

In this context, several analytical models have been developed to address the aforementioned limitations. However, the non-uniform axial velocity profile in the 3D convection–diffusion equation poses a formidable challenge to deriving an analytical solution. Therefore, several assumptions have been made in prior analytical models, including (1) the aspect ratio of the channel has to be large (i.e., flat, slit-like channels) and (2) the depth-wise diffusion is assumed to be negligible (i.e., depth-wise concentration distribution is assumed to be uniform). For instance, by replacing the non-uniform velocity profile with the average flow velocity and neglecting the terms associated with axial and depth-wise diffusion, an analytical model was obtained (Holden et al. 2003; Wang et al. 2006, 2007) to predict analyte concentration profile in the 2D domain (width-wise and axial). Wu et al. (2004) improved this

solution by incorporating axial diffusion. To take into account the Taylor dispersion resulting from the non-uniform velocity profile, an improved model was developed using two different approaches, the direct incorporation of the effective Taylor-dispersion coefficient along the axial direction (Beard 2001a, b; Dorfman and Brenner 2001) and the depth-wise averaging method (Lam et al. 2005). These models share several common limitations, such as only applicable to microchannels with large aspect ratios and only able to provide 2D concentration map, which markedly limit their utility.

We present an analytical model to investigate the cross-stream diffusion in rectangular microchannels with arbitrary aspect ratios under pressure-driven flow. The three-dimensional steady-state convection–diffusion equation is solved in terms of a Fourier series. Based on a double integral transformation (de Almeida et al. 2008; Moreira et al. 2005; Wortmann et al. 2005) of the governing equation, the Fourier coefficients are obtained analytically via eigensystem calculation. A phase diagram attained from the dimensional analysis is also presented to thoroughly interrogate the characteristics of various transport regimes and the validity of the present and prior analytical models. The present analytical model is extensively verified against experimental data extracted from the literature and quantitatively compared against high-fidelity numerical analysis and other analytical models in very broad parameter space within the phase diagram. The present model enables fully resolved, three-dimensional insight into the unique transport behavior of the cross-stream diffusion (e.g., position-dependent scaling law and the heterogeneous transport rate) in microchannels with arbitrary aspect ratios, and is thus well-suited for the design of microfluidic assays based on analyte concentration manipulation (Keenan and Folch 2008).

The article is organized as follows. The model formulation including the description of the governing equations, the double integral transformation method, and eigensystem calculation is first described in Sect. 2. Next, the dimensional analysis and phase diagram analysis encompassing various transport regimes is presented to examine the validity of present and prior analytical models (Sect. 3). The present analytical model is compared against experimental data, numerical analysis, as well as other analytical models in Sect. 4. The article concludes with a summary of the scientific findings and insights gained from the modeling and simulation study (Sect. 5).

2 Model formulation and solution

In this section, we present the governing equations and analytical solution to the cross-stream diffusion under

pressure-driven flow. Figure 1 illustrates the coordinates for a Y-shaped microchannel with a rectangular cross-section used in this study. The microchannel has two inlet channels and a main diffusion channel for analyte supply and cross-stream diffusion, respectively. The present modeling focuses on the species transport of the analyte in the main diffusion channel. x , y , and z denote the channel’s cross-stream, depth-wise, and axial coordinates, respectively. The coordinate origin is located at the center of the plane, where the inlet channels and the main channel merge. The length, width, and height of the main channel are L , W , and H , respectively.

Assumptions are made to simplify the present analytical model development, including:

- (1) The flow in the Y-shaped microchannel is steady state and laminar.
- (2) The length of the channel is significantly larger than its width and height (i.e., $L \gg W$ and $L \gg H$). Note that in distinctly contrast to prior models, *no constraint is imposed of the relative magnitude of W and H in the present model*. The flow entry effect after the merging junction is not taken into account as its length is negligible compared to the main channel length.
- (3) Convective mass transport in the axial direction dominates over the axial diffusion. The latter is neglected in the present model.

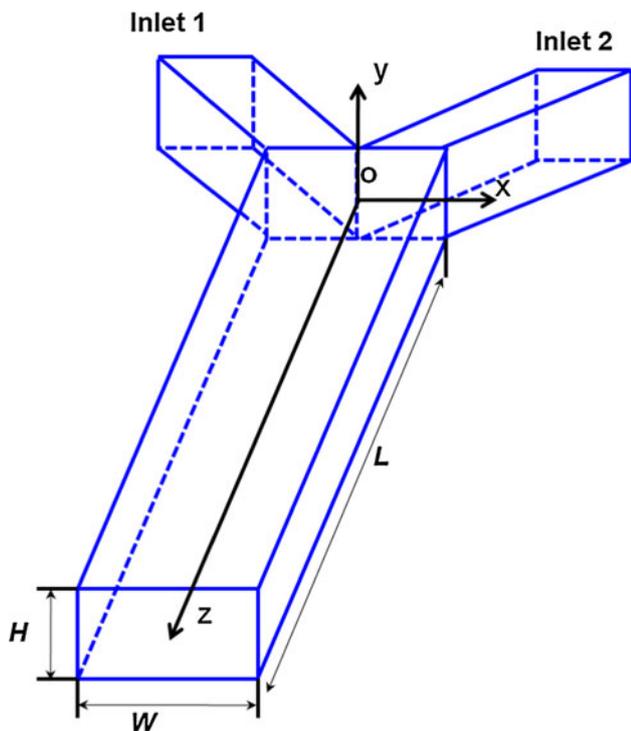


Fig. 1 Geometry of the Y-shaped microchannel and the coordinate system definition. The coordinate origin is located at the center of the plane where the inlet channels and the main channel merge

- (4) Streams from both inlets are symmetric (i.e., the same cross-sectional shape, area, and flow rate) and have the identical, constant physical properties (e.g., density and viscosity independent of the analyte concentration).
- (5) The gravitational effect is neglected.

Based on these assumptions, the laminar flow in the main channel is governed by the steady-state Navier–Stokes equation:

$$\mu \nabla^2 u - \frac{dP}{dz} = 0, \tag{1}$$

where u is the axial flow velocity, P is the pressure, and μ is the dynamic viscosity of the buffer. For fully developed flow in a rectangular channel, the velocity profile u along the z -axis can be obtained analytically (Stroock and McGraw 2004):

$$u(x, y) = \left[(1 - 4(y/H)^2) + 4 \sum_{s=1}^{\infty} \frac{(-1)^s}{\varepsilon_s^3 \cosh(\varepsilon_s W/H)} \cosh(2\varepsilon_s x/H) \cos(2\varepsilon_s y/H) \right] u_0 \tag{2}$$

where $\varepsilon_s = \pi(2s - 1)/2$ and u_0 is the maximum axial velocity (e.g., velocity at the center), which can be expressed as $u_0 = \kappa U_{avg}$. Here, U_{avg} is the average axial velocity and

$$\kappa = WH \int_{-W/2}^{W/2} \int_{-H/2}^{H/2} \left[(1 - 4(y/H)^2) + 4 \sum_{s=1}^{\infty} \frac{(-1)^s}{\varepsilon_s^3 \cosh(\varepsilon_s W/H)} \cosh(2\varepsilon_s x/H) \cos(2\varepsilon_s y/H) \right] dx dy$$

is the ratio of the maximum velocity to the average velocity.

The analyte species transport can be described by the steady-state convection–diffusion equation, which is given by

$$u \frac{\partial c}{\partial z} = D \left(\frac{\partial^2 c}{\partial x^2} + \frac{\partial^2 c}{\partial y^2} + \frac{\partial^2 c}{\partial z^2} \right), \tag{3}$$

where c is the analyte concentration, u is the flow velocity obtained from Eq. 2, and D is the diffusivity. The above equation is subject to the following boundary conditions for cross-stream diffusion:

$$\begin{cases} \frac{\partial c}{\partial x} \Big|_{x=\pm W/2} = 0 \\ c \Big|_{z=0} = c_0 = \begin{cases} 0 & -W/2 \leq x < 0 \\ C_0 & 0 \leq x \leq W/2 \end{cases}; \quad \frac{\partial c}{\partial z} \Big|_{z=L} = 0 \\ \frac{\partial c}{\partial y} \Big|_{y=\pm H/2} = 0 \end{cases} \tag{4}$$

where c_0 is the initial analyte concentration at the merging junction ($z = 0$).

By defining $\tilde{c} = c/C_0$, $\tilde{x} = x/W$, $\tilde{y} = y/H$, and $\tilde{z} = z/L$, Eq. 3 can be normalized as:

$$U(\tilde{x}, \tilde{y}) \frac{\partial \tilde{c}}{\partial \tilde{z}} = \frac{l}{Pe} \frac{\partial^2 \tilde{c}}{\partial \tilde{x}^2} + \frac{l\gamma^2}{Pe} \frac{\partial^2 \tilde{c}}{\partial \tilde{y}^2} + \frac{1}{Pe \cdot l} \frac{\partial^2 \tilde{c}}{\partial \tilde{z}^2} \tag{5}$$

where $Pe = WU_{avg}/D$ is the Péclet number defined using the cross-sectional average velocity U_{avg} and the channel width W ; $\gamma = W/H$ and $l = L/W$ are, respectively, the aspect ratio and the length-to-depth ratio of the channel; and $U(\tilde{x}, \tilde{y}) = u/U_{avg}$ is the non-dimensional axial velocity. Similarly, the corresponding boundary conditions are rewritten as

$$\begin{cases} \frac{\partial \tilde{c}}{\partial \tilde{x}}|_{\tilde{x}=\pm 1/2} = 0 \\ \tilde{c}|_{\tilde{z}=0} = \tilde{c}_0 = \begin{cases} 0 & -1/2 \leq \tilde{x} < 0 \\ 1 & 0 \leq \tilde{x} \leq 1/2 \end{cases}; \quad \frac{\partial \tilde{c}}{\partial \tilde{z}}|_{\tilde{z}=1} = 0 \\ \frac{\partial \tilde{c}}{\partial \tilde{y}}|_{\tilde{y}=\pm 1/2} = 0 \end{cases} \tag{6}$$

Normally in microfluidic systems, $Pe \cdot l \gg 1$, hence the axial diffusion term $\frac{\partial^2 \tilde{c}}{\partial \tilde{z}^2}$ is negligible (the third assumption above) and Eq. 5 is reduced to

$$U(\tilde{x}, \tilde{y}) \frac{\partial \tilde{c}}{\partial \tilde{z}} = \frac{l}{Pe} \frac{\partial^2 \tilde{c}}{\partial \tilde{x}^2} + \frac{l\gamma^2}{Pe} \frac{\partial^2 \tilde{c}}{\partial \tilde{y}^2} \tag{7}$$

To solve this equation, the method of the double integral transformation is used. We first assume the solution of the dimensionless concentration \tilde{c} takes the form of a Fourier series expansion of normalized eigenfunctions $\phi_m(\tilde{x})$ and $\varphi_n(\tilde{y})$:

$$\tilde{c} = \sum_{m=0}^{\infty} \sum_{n=0}^{\infty} C_{mn}(\tilde{z}) \phi_m(\tilde{x}) \varphi_n(\tilde{y}) \tag{8}$$

The eigenfunctions and related eigenvalues can be structured from Sturm–Liouville auxiliary problems satisfying the related boundary conditions:

$$\begin{cases} \frac{d^2 \phi_m(\tilde{x})}{d\tilde{x}^2} + \alpha_m^2 \phi_m(\tilde{x}) = 0 \\ \frac{d\phi_m(\tilde{x})}{d\tilde{x}}|_{\tilde{x}=\pm 1/2} = 0 \end{cases} \quad \text{and} \quad \begin{cases} \frac{d^2 \varphi_n(\tilde{y})}{d\tilde{y}^2} + \beta_n^2 \varphi_n(\tilde{y}) = 0 \\ \frac{d\varphi_n(\tilde{y})}{d\tilde{y}}|_{\tilde{y}=\pm 1/2} = 0 \end{cases} \tag{9}$$

By solving Eq. 9, we obtain

$$\begin{cases} \phi_m(\tilde{x}) = \cos(\alpha_m(\tilde{x} + 1/2))/N_m \\ \alpha_m = m\pi; \quad m = 0, 1, 2, \dots \end{cases} \quad \text{and} \quad \begin{cases} \varphi_n(\tilde{y}) = \cos(\beta_n(\tilde{y} + 1/2))/N_n \\ \beta_n = n\pi; \quad n = 0, 1, 2, \dots \end{cases} \tag{10}$$

where $N_m = \int_{-1/2}^{1/2} \phi_m^2(\tilde{x}) d\tilde{x}$ and $N_n = \int_{-1/2}^{1/2} \varphi_n^2(\tilde{y}) d\tilde{y}$. We then substitute the Fourier series of the concentration (i.e.,

Eq. 8 into Eq. 7) and apply an integral transformation operator $\int_{-1/2}^{1/2} \int_{-1/2}^{1/2} \phi_i(\tilde{x}) \varphi_j(\tilde{y}) d\tilde{x} d\tilde{y}$. Taking advantage of the orthogonal properties of the eigenfunctions, we obtain an infinite system for the coefficients $C_{mn}(\tilde{z})$

$$\sum_{m=0}^{\infty} \sum_{n=0}^{\infty} \frac{dC_{mn}(\tilde{z})}{d\tilde{z}} M_{mnij} = R_{ij} C_{ij}(\tilde{z}), \tag{11}$$

where $M_{mnij} = \int_{-1/2}^{1/2} \int_{-1/2}^{1/2} U(\tilde{x}, \tilde{y}) \phi_m(\tilde{x}) \phi_i(\tilde{x}) \varphi_n(\tilde{y}) \varphi_j(\tilde{y}) d\tilde{x} d\tilde{y}$ (see Appendix for detail) and $R_{ij} = -\frac{l}{Pe} (\alpha_i^2 + \gamma^2 \beta_j^2)$. It is convenient to rewrite Eq. 11 in a single sum form (by replacing m, n with k and i, j with q)

$$\sum_{k=0}^{\infty} \frac{dC_k(\tilde{z})}{d\tilde{z}} M_{kq} = R_q C_q(\tilde{z}), \quad q = 0, 1, 2, \dots \tag{12}$$

Using the compact matrix expression, Eq. 12 is given by

$$[C'(\tilde{z})] = [Q][C(\tilde{z})] \tag{13}$$

where $[Q] = [M]^{-1}[R]$. The analytical solution of Eq. 13 can be found as

$$[C(\tilde{z})] = [C(0)] \cdot e^{[Q]\tilde{z}} \tag{14}$$

The values of $C[0]$ is obtained by applying the integral transformation to the initial boundary condition $\tilde{c}|_{\tilde{z}=0} = \tilde{c}_0$. On determining the eigenvalues and eigenvectors of matrix $[Q]$, the solution in Eq. 14 in the decoupled form is

$$[C(\tilde{z})] = [C(0)] \cdot [V]^{-1} e^{[D]\tilde{z}} [V] \tag{15}$$

where $[V]$ is the eigenvector matrix and $[D]$ is the diagonal eigenvalue matrix, which satisfies $[V][Q][V]^{-1} = [D]$.

3 Phase diagram study and other analytical models

Next, we will present a phase diagram obtained from dimensional analysis to analyze various transport regimes in the cross-stream diffusion and examine the validity and applicability of the present and prior analytical models.

The first analytical model (termed Model A) for microfluidic cross-stream diffusion assumes that the microchannel is slit-like with large aspect ratio γ (Holden et al. 2003; Wang et al. 2006). The non-uniform velocity profile is replaced with an average velocity U_{avg} , and the axial and depth-wise diffusion is neglected in the governing transport equation

$$\frac{\partial \tilde{c}}{\partial \tilde{z}} = \frac{l}{Pe} \frac{\partial^2 \tilde{c}}{\partial \tilde{x}^2} \tag{16}$$

By applying the pertinent boundary conditions, the solution can be obtained by

$$\tilde{c}(\tilde{x}, \tilde{z}) = \frac{1}{2} - \frac{2}{\pi} \sum_{m=1}^{\infty} \frac{\sin(m\pi/2)}{m} \cos(m\pi(\tilde{x} + 1/2)) e^{-\frac{l^2 m^2 \tilde{z}}{Pe}} \tag{17}$$

The second model (termed Model B) seeks to improve Model A by incorporating axial diffusion in the governing equation (Wu et al. 2004)

$$\frac{\partial \tilde{c}}{\partial \tilde{z}} = \frac{l}{Pe} \frac{\partial^2 \tilde{c}}{\partial \tilde{x}^2} + \frac{1}{Pe \cdot l} \frac{\partial^2 \tilde{c}}{\partial \tilde{z}^2} \tag{18}$$

The corresponding solution is

$$\tilde{c}(\tilde{x}, \tilde{z}) = \frac{1}{2} - \frac{2}{\pi} \sum_{m=1}^{\infty} \frac{\sin(m\pi/2)}{m} \times \cos(m\pi(\tilde{x} + 1/2)) \frac{e^{\lambda_2 \tilde{z}} - (\lambda_2/\lambda_1)e^{(\lambda_2-\lambda_1)+\lambda_1 \tilde{z}}}{1 - (\lambda_2/\lambda_1)e^{(\lambda_2-\lambda_1)}} \tag{19}$$

where $\lambda_{1,2} = \frac{Pe \cdot l}{2} \pm \sqrt{\left(\frac{Pe \cdot l}{2}\right)^2 + l^2 m^2 \pi^2}$.

The third model (termed Model C) (Beard 2001; Lam et al. 2005) considers both axial diffusion and the non-uniform velocity profile along the axial direction subject to the constraints of large aspect ratios and neglecting depth-wise diffusion, i.e.,

$$\frac{\partial \tilde{c}}{\partial \tilde{z}} = \frac{l}{Pe} \frac{\partial^2 \tilde{c}}{\partial \tilde{x}^2} + \frac{1}{Pe \cdot l} \frac{D_{\text{eff}}}{D} \frac{\partial^2 \tilde{c}}{\partial \tilde{z}^2} \tag{20}$$

$$D_{\text{eff}} = D + D_{\text{disp}} \quad \text{and} \quad D_{\text{disp}} = D \frac{Pe^2}{210\gamma^2}$$

where D_{eff} is the effective diffusivity (or dispersion coefficient) due to the axial molecular diffusion and the Taylor dispersion.¹ The solution of Eq. 20 is the same as that in Eq. 19 except that $\lambda_{1,2}$ is modified as²:

$$\lambda_{1,2} = \frac{Pe \cdot l}{2} \frac{D}{D_{\text{eff}}} \pm \sqrt{\left(\frac{Pe \cdot l}{2} \frac{D}{D_{\text{eff}}}\right)^2 + \frac{D}{D_{\text{eff}}} l^2 m^2 \pi^2} \tag{21}$$

Table 1 summarizes the assumptions and valid regimes in the aforementioned analytical models. It shows that all prior models (Models A–C) assume large aspect ratio of the microchannel ($\gamma \gg 1$, the second column in Table 1). Under this circumstance, the depth-wise diffusion is sufficiently rapid that the concentration differences do not persist across the depth direction, and hence, the depth-wise diffusion can be neglected (i.e., the third column in Table 1). Thus, it is possible to replace the full set of 3D equations by depth-averaged equations. In Model A and

Model B, the non-uniformity in the axial velocity profile is also neglected; hence it is unable to consider the effect of Taylor dispersion (the fifth column in Table 1). In contrast, the present model only neglects the axial diffusion in the species transport (the fourth column in Table 1). As we will show below that this assumption is valid in almost all of the microfluidic channels for cross-stream diffusion, although a complete solution including axial diffusion can also be pursued using the integral transformation approach at the cost of more complex model developments.

A phase diagram of the species transport in the diffusion microchannel is illustrated in Fig. 2, its horizontal and vertical axes, respectively, denote the aspect ratio of the channel and the Péclet number. The boundaries between the transport regions in the diagram are then derived from the assumptions used in the individual models. In the dimensional analysis below the term “sufficiently larger \gg ” and “sufficiently smaller \ll ”, respectively, represent at least eight times larger or eight times smaller.

3.1 Axial diffusion is negligible

This assumption is made by Model A and the present model. By comparing the axial diffusion term (i.e., the third term in RHS of Eq. 5) and the convection term (i.e., the LHS of Eq. 5), it indicates that the criterion to ignore the former is $Pe \gg 1/l$. In the practical case of cross-stream diffusion, the diffusivity of the species is expected to be in the range of $D \sim 10^{-11} - 10^{-9} \text{ m}^2/\text{s}$, the channel width $W \sim 10^{-5} - 10^{-3} \text{ m}$, and the average velocity $U_{\text{ave}} \sim 10^{-4} - 10^{-1} \text{ m/s}$, yielding a Péclet number of $Pe \geq 1$, which is sufficiently larger than $1/l$ for a microchannel (i.e., $L \gg W$ in the second assumption in the previous section). Note that the extreme case involving even larger diffusivity, smaller channel width, and slower flow is of little value for practical microfluidic applications involving cross-stream diffusion (as the analyte will diffuse instantaneously to yield a uniform concentration profile). In the phase diagram, $Pe \gg 1/l$ is a straight line ($Pe = 8/l$) parallel to and adjacent to the horizontal axis (i.e., the bold straight line at the bottom of Fig. 2). Therefore, the present model is applicable to both Region (i) and Region (ii) above the line of $Pe = 8/l$, which encompasses almost the entire domain in the diagram.

3.2 Large aspect ratio (flat channel)

The large aspect ratio is used in all Models A–C (except for the present model), yielding $\gamma = W/H \gg 1$, which is a vertical straight line. In Fig. 2, $\gamma = 8$ is used and deemed “sufficiently” large.

¹ In Beard’s paper (2001a), the expression of effective diffusivity is incorrect. See detailed discussion in Dorfman and Brenner (2001) and response by Beard (2001b).

² In Lam’s paper (2005), the expression form of $\lambda_{1,2}$ is incorrect.

Table 1 Summary of the assumptions and physical regions in various analytical models

Models	Large aspect ratio/flat	Neglect depth-wise diffusion	Neglect axial diffusion	Neglect non-uniformity velocity profile	Valid regimes
Present model			✓		(i), (ii)
Model A	✓	✓	✓	✓	(ii)
Model B	✓	✓		✓	(ii)
Model C	✓	✓			(ii), (iii)

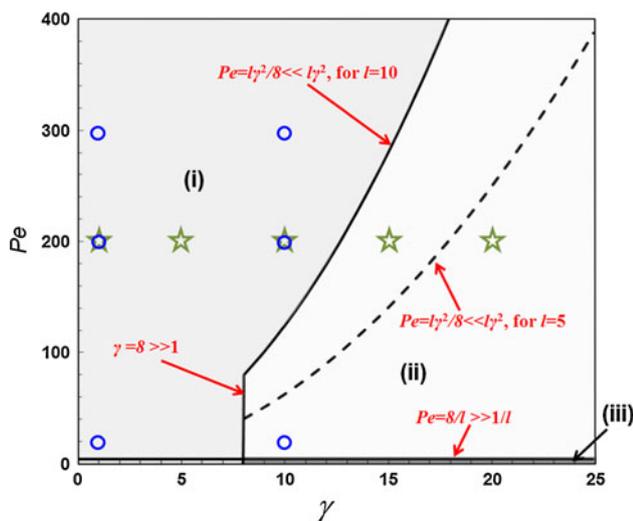


Fig. 2 Phase diagram of cross-stream diffusion-based species transport in microchannels. Three regions—(i), (ii), and (iii)—were defined to establish the validity of the various analytical models: Region (i) corresponds to cases where the aspect ratio is low or modest and concentration differences can persist across the depth direction, Region (ii) corresponds to cases where the aspect ratio is large and where concentration differences do not persist across the depth direction (owing to rapid depth-wise diffusion), and Region (iii) corresponds to where the axial diffusion is not negligible. A parametric analysis was performed using the data points denoted by the stars and circles, which will be used for the discussion in Sect. 4.2.2

3.3 Depth-wise diffusion is negligible

Likewise, the depth-wise diffusion is neglected in the other three models (except for the present model). The valid condition for this assumption is that the time required for the analyte species to diffuse across the channel depth is sufficiently less than that for width-wise diffusion and axial convection, i.e., $H^2/D \ll W^2/D$ and $H^2/D \ll LU_{\text{avg}}$, which means that the depth-wise diffusion is much more rapid than the width-wise diffusion and axial convection. The former is spontaneously satisfied for Models A–C as they all assume large aspect ratio of the channel (see above), and the latter gives $Pe \ll l^2$ covering the regions to the right of the parabolic curve defined by $Pe \leq l^2/8$ in Fig. 2. Hence, Region (ii) is the valid region for all Models A–C,

while Model B and Model C also accommodate the thin Region (iii) as they are able to account for the axial diffusion (see discussion above).

3.4 Non-uniform velocity profile is negligible

The non-uniform velocity profile introduces an additional axial dispersion term (i.e., Taylor dispersion represented by D_{disp} in Eq. 20) in the transport equation as opposed to Eq. 18 ignoring the non-uniformity. Therefore, by comparing the axial Taylor dispersion and the convection term in Eq. 20, we can obtain the criterion of neglecting the non-uniformity in the velocity profile in the species transport: $Pe \ll 210l^2$ or $Pe \leq 210l^2/8$. This constraint will be spontaneously satisfied if the assumption for neglecting the depth-wise diffusion is valid which imposes a more rigorous constraint (i.e., $Pe \leq l^2/8$). Therefore, Taylor dispersion is negligible in the other three models in which the depth-wise diffusion is not taken into account.³

The phase diagram study indicates that in contrast to other analytical Models A–C, the present solution is applicable to broader transport regimes of microfluidic cross-stream diffusion (including the entire Region (i) in Fig. 2 that is unavailable to the existing models) by employing minimal, practically relevant assumptions, relaxing the constraints of the large aspect ratio, and considering the depth-wise diffusion.

4 Results and discussion

In this section, the analytical model will be validated against experimental data extracted from the literature in terms of the transverse concentration profile, diffusion scaling law, and the mixing efficiency, followed by quantitative comparison with high-fidelity numerical analysis and other analytical models in very broad parameter space

³ It should be pointed out the analytical solution in Lam et al. (2005) is erroneous, which overestimates the contribution from the Taylor dispersion by more than 3%. By rectifying their solution, the Taylor dispersion is marginal (much less than 1%) in the species transport, which agrees with our dimensional analysis herein.

to investigate the non-uniform, depth-wise transport behavior, and model applicability within the phase diagram. To obtain accurate results for comparison, 60 terms in the Fourier series along both \tilde{x} and \tilde{y} direction in the present analytical model (Eq. 8) are used. Likewise 60 terms are used in other analytical models (Models A–C) in Eqs. 17, 19, and 21.

The high-fidelity numerical simulation is performed with the commercial finite volume-based simulation software CFD-ACE+ (ESI-CFD, Inc.). The computational domain is meshed by a block-structured grid using the preprocessor available within CFD-ACE+. The software solves the 3D Navier–Stokes equations for incompressible fluid flow for the flow velocity and the convection–diffusion equation for the analyte concentration in the microfluidic channels, respectively. The CFD-ACE+ solver uses the SIMPLEC algorithm for pressure–velocity coupling. A second order scheme is used for spatial discretization to obtain the analyte distribution. A grid-dependence check for the numerical simulation was undertaken by refining the computational mesh, and all the numerical results presented in this article converge to an accuracy level of <0.1% between two grid settings.

4.1 Model validation against experimental data

We first compare the present analytical model results with the 3D experimental data obtained by MRI measurements (Sullivan et al. 2007) in terms of the cross-sectional concentration distribution at various axial locations in the Y-shaped microchannel. The Y-shaped microchannel in the experiment has a length of 1.5 cm, a width of 500 μm , and a depth of 250 μm high (i.e., the aspect ratio $\gamma = 2$). The diffusivity of the analyte (Mn^{2+}) is $1.6 \times 10^{-9} \text{ m}^2/\text{s}$ and the average axial velocity is 1.1 mm/s yielding a Péclet number ~ 350 .

Figure 3 shows the concentration distribution of the analyte within the microchannel obtained using the present analytical model. The top trace shows the concentration profile at the half-depth plane from a top view, and the bottom trace illustrates the cross-sectional profiles at three downstream locations from the merging junction (i.e.,

$\tilde{z} = 0.1, 0.55, 1$). We can see that the concentration distribution is not uniform along the channel depth, and the transverse diffusion near the top and bottom walls is faster than that at the half-depth of the channel, exhibiting the well-known “butterfly effect” on the cross-section (Ismagilov et al. 2000; Kamholz and Yager 2001, 2002; Kamholz et al. 1999). As discussed above, this is caused by the longer residence time of the analyte molecules close to the wall relative to those at the central region due to the non-uniform velocity profile. It should be pointed out that to the best of our knowledge; it is the first time that the “butterfly effect” is captured by an analytical model.

Figure 4 depicts the quantitative comparison of the present analytical model results against the experimental data and LB simulation results (Sullivan et al. 2007) in terms of the depth-averaged, transverse concentration profile at two axial positions, respectively, $\tilde{z} = 0.33$ and 0.78 from the merging junction. Details about data processing and averaging are given in Sullivan et al. (2007). The present analytical results agree very well with both the experimental observation and LB simulation.

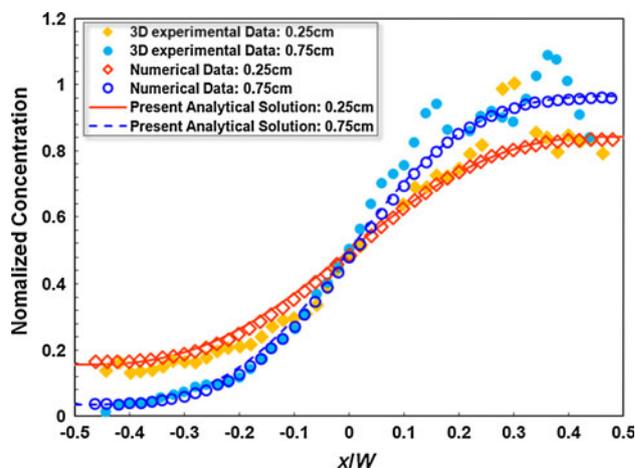
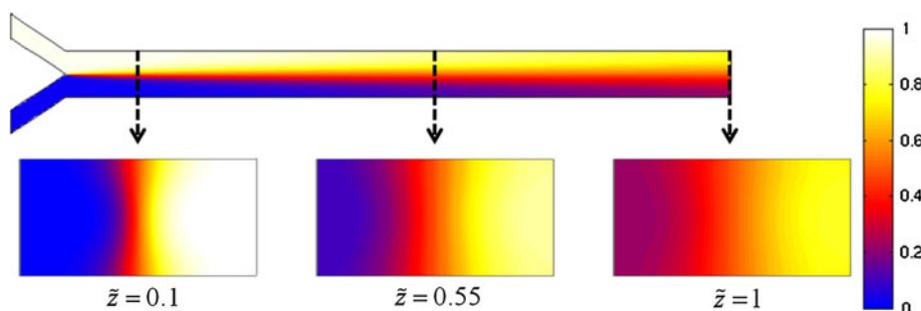


Fig. 4 Comparison of the depth-averaged transverse concentration profile between the present analytical model and the experimental data and the lattice Boltzmann (LB) simulation data extracted from Sullivan et al. (2007)

Fig. 3 The concentration distribution of the half-height plane (from top view), and the cross-sectional concentration distribution at different \tilde{z} locations. The heterogeneous transport behavior in the depth-wise direction and the resulting “butterfly effect” in the microchannels is captured by the present model



Next the present analytical model is used to investigate the diffusion scaling law in a microchannel. The scaling law states that the thickness δ of the interfacial diffusion layer between the streams is proportional to a power law of the ratio of the axial distance to the average flow velocity, i.e., $\delta \sim (z/U_{\text{avg}})^n$. Similar to the experiments in Ismagilov et al. (2000), transport behavior of the Ca^{2+} with a diffusivity of $D = 1.2 \times 10^{-9} \text{ m}^2/\text{s}$ (yielding $Pe = 10,000$ when $U_{\text{avg}} = 0.08 \text{ m/s}$) in the Y-shaped microchannel (160 μm wide and 105 μm deep, yielding an aspect ratio of $\gamma = 1.524$) was analyzed using the present model. δ is defined as the transverse (along x direction) distance at which the concentration is reduced to 20% of the maximum value at the inlet. Figure 5 shows the analytical results of diffusion scaling law at the channel wall ($|y/H| = 1/2$) and at the half-depth plane ($y/H = 0$), in which the symbols and the lines, respectively, denote the modeling results and the fitted lines. Figure 5a delineates the scaling relationship between δ and the downstream distance z . Based on the slope of the fitted line, it is found that the diffusion thickness δ scales as the 1/3 power ($n = 0.3433$ obtained from the fitted line) of the axial distance z at the top and bottom wall, and 1/2 power ($n = 0.4941$ from the fitted line) at the half-depth plane. Likewise, Fig. 5b depicts that δ scales as $-1/3$ power ($n = -0.3372$) and $-1/2$ power ($n = -0.4934$) of the average axial velocity U_{avg} , respectively, at the top and bottom wall and at the half-depth plane of the channel. The present analytical results agree with the experimental (Ismagilov et al. 2000) and theoretical analysis (Ayodele et al. 2009), which indicates that 1/2 and 1/3 power laws arise from the zero velocity gradient at the half-depth plane and the linearized velocity profile at the wall, respectively. We also noted that the measured δ in Ismagilov et al. (2000) is larger than the present analytical results ($\sim 50\%$). Salmon and Adjari (2007) also found a similar deviation when comparing their numerical simulation against experimental data in Ismagilov et al. (2000) which they attributed to the chemical

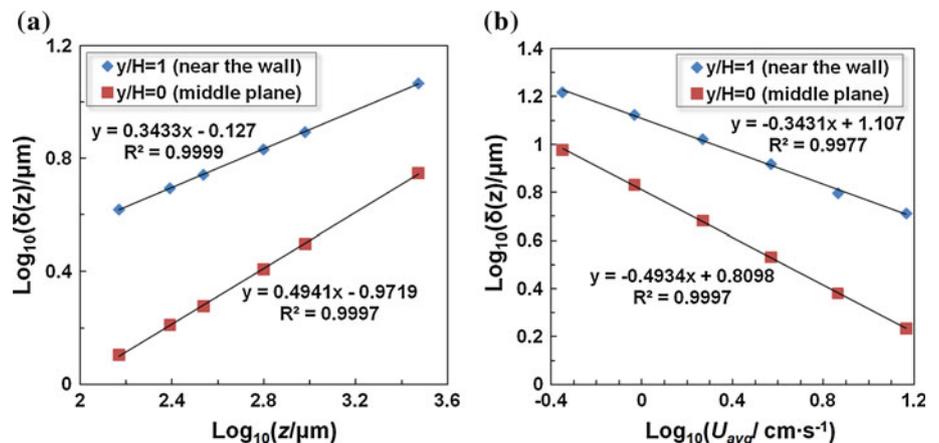
reaction between the fluorescence (fluo-3) and CaCl_2 that varies the local diffusion transport of Ca^{2+} . In addition, the present analytical values of δ in Fig. 5 match very well the numerical simulation results without chemical reaction in Salmon and Adjari (2007), which verifies the present analytical model.

Finally, we compared the present analytical results with the experimental data of the mixing efficiency in Chen et al. (2006) obtained from conventional microscopy. The mixing microchannel is 500 μm wide and 500 μm high (i.e., aspect ratio $w = 1$). In their experiments, two separate fluid streams were injected into the channel. One fluid contained phenolphthalein ($\text{C}_6\text{H}_4\text{COOC}(\text{C}_6\text{H}_4\text{-4-OH})_2$) dissolved in 99% alcohol, with a concentration of 0.031 mol/l. The other fluid contained sodium hydroxide (NaOH) dissolved in 99% alcohol, with a concentration of 0.25 mol/l and pH 13. The diffusivity for hydroxide ion to phenolphthalein solution is $D = 5 \times 10^{-9} \text{ m}^2/\text{s}$. To quantitatively evaluate the non-uniformity in the concentration profile, a mixing efficiency is defined (Erickson and Li 2002):

$$\eta_{\text{mix}}(\tilde{y}, \tilde{z}) = 1 - \frac{\int_{-1/2}^{1/2} |\tilde{c} - \tilde{c}_\infty| d\tilde{x}}{\int_{-1/2}^{1/2} |\tilde{c}_0 - \tilde{c}_\infty| d\tilde{x}}, \quad (22)$$

where \tilde{c}_∞ and \tilde{c}_0 are the concentration profile of the completely mixed and unmixed state, respectively. Figure 6 shows the comparison between the present analytical results and the experimental data along the downstream distance. Three sets of the analytical results of the mixing efficiency are presented, respectively, extracted at the top and bottom wall ($|y/H| = 1/2$) and at the half-depth plane ($y/H = 0$), as well as the depth-averaged one (i.e., averaging Eq. 22 along the depth- \tilde{y}). Note that the axial downstream distance in the horizontal axis of Fig. 6 is non-dimensionalized in the same manner as (Chen et al. 2006) to keep the data consistency for comparison. Due to the non-uniform velocity profile, the mixing efficiency η at the

Fig. 5 The thickness of the interfacial diffusion layer (δ) as a function of **a** the downstream axial distance z ; and **b** the average velocity U_{avg} . The data for **b** were collected at $z = 500 \mu\text{m}$ from the Y junction



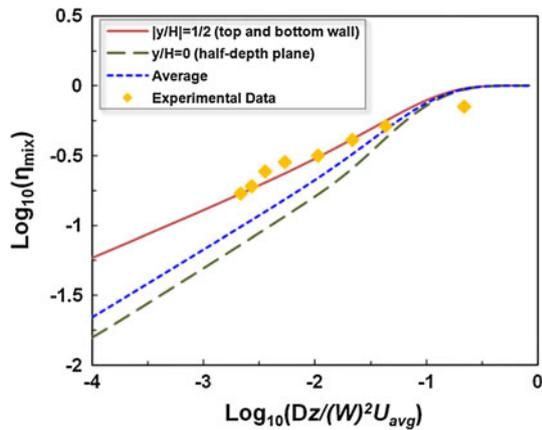


Fig. 6 Comparison between the results of the present analytical model and the experimental data in terms of the mixing efficiency along the downstream distance extracted from Chen et al. (2006)

top wall is larger than that at the half-depth plane, which accords with the experimentally observed heterogeneous transport behavior and “butterfly effect” in the microchannels with low aspect ratios. The present analytical results are in a good agreement with the measured experimental data. Note that the experimental data are closer to the analytical results at the channel wall than the depth-averaged one, which as discussed in Chen et al. (2006) can be attributed to the trapezoidal cross-section of the channel in the microchannels in the experiments.

4.2 Comparison with numerical and other analytical models

In the previous section, we verified the present analytical model against the experimental data reported in the literature. Due to limited availability of experimental data, in this section the present analytical model is compared with full-scale numerical simulation and other three aforementioned analytical models in the entire computational domain within a broader parameter space to demonstrate the salient capability of the present model in terms of providing accurate, fully resolved 3D species transport.

To quantitatively characterize the discrepancy between high-fidelity CFD-ACE+ simulation and the analytical

model, two error indices are defined (Lam et al. 2005; Bissacco et al. 2007; Rewienski and White 2003):

$$\Delta(\tilde{x}, \tilde{z}) = \frac{|\tilde{c} - \tilde{c}_{\text{CFD-ACE+}}|}{\tilde{c}} \times 100\% \tag{23}$$

$$E_r(\tilde{z}) = \frac{\|\tilde{c} - \tilde{c}_{\text{CFD-ACE+}}\|}{\|\tilde{c}_{\text{CFD-ACE+}}\|} \times 100\% \tag{24}$$

where \tilde{c} and $\tilde{c}_{\text{CFD-ACE+}}$ are the normalized concentration profile, respectively, obtained from the analytical model and CFD-ACE+ simulation, and \tilde{c} is the average value (i.e., 0.5 for the normalized concentration). Δ in Eq. 23 denotes the relative error of a concentration profile along a transverse line (a function of \tilde{x}) at a fixed axial position (Lam et al. 2005), while E_r in Eq. 24 is the relative error norm (Bissacco et al. 2007; Rewienski and White 2003) of a concentration profile along the cross-section and is a function of the axial position \tilde{z} .

4.2.1 Butterfly effect of the species transport

In the first case study, a microchannel with a width of 100 μm , a depth of 100 μm , and a length of 1 mm was analyzed, yielding an aspect ratio $\gamma = 1$ and the length-to-width ratio $l = 10$. The average flow velocity was selected to be 2 mm/s and the diffusivity of the analyte was taken to be $1 \times 10^{-9} \text{ m}^2/\text{s}$ corresponding to $Pe = 200$. Figure 7 shows the image comparison of the concentration profile along a cross-section at $\tilde{z} = 1/2$ between the present analytical model, CFD-ACE+ simulation, and other three analytical models (Models A–C in Sect. 3). A salient butterfly shaped concentration profile across the channel arising from the heterogeneous transport rate along the depth-wise direction was observed in both CFD-ACE+ simulation and the present analytical model, which, however, is absent in the other three analytical models due to their assumptions of neglecting the depth-wise diffusion (Fig. 7).

For quantitative comparison, the transverse concentration profiles extracted at the top wall (Fig. 8a) and the half-depth (Fig. 8b) at the downstream distance $\tilde{z} = 1/2$ are presented in Fig. 8. It shows that the present analytical solution matches CFD-ACE+ result very well at both

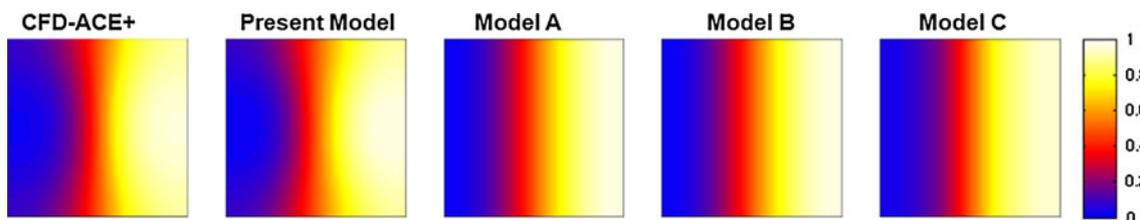


Fig. 7 Cross-sectional concentration profile obtained from the CFD-ACE+ simulation, the present analytical model, and the other three analytical models at $\tilde{z} = 1/2$ for the aspect ratio $\gamma = 1$

Fig. 8 Comparison of the concentration distribution and at the downstream distance $\tilde{z} = 1/2$: **a** at the top and bottom wall ($y/H = \pm 1/2$); **b** at the half-depth plane ($y/H = 0$)

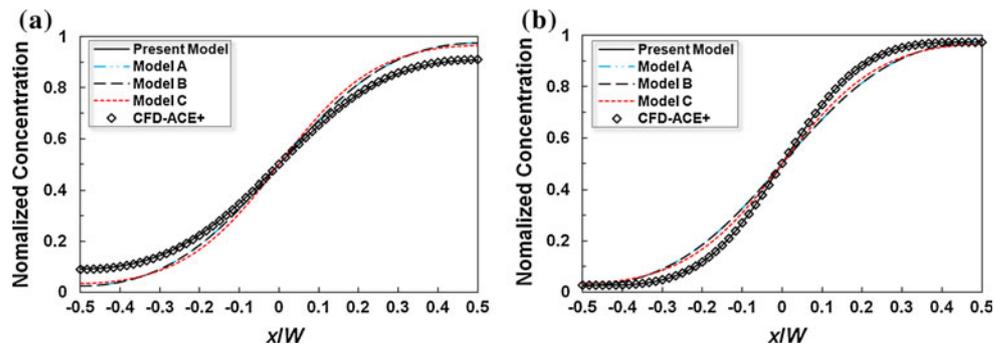
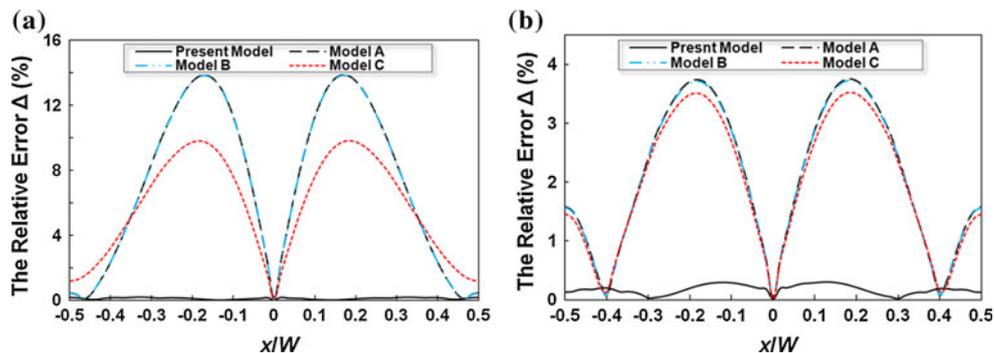


Fig. 9 Relative error Δ between the numerical results and the analytical solutions at the half-depth ($y/H = 0$) and $\tilde{z} = 1/2$: **a** the aspect ratio $\gamma = 1$; **b** the aspect ratio $\gamma = 5$



sampling lines, while the other three models exhibit marked deviation. It is interesting to note that other analytical models underestimate the cross-stream transport at the channel wall and overestimate it at the channel half-depth centerline, as they are unable to capture the non-uniform transport rate along the depth (i.e., faster at the wall and slower at the centerline due to the different residence time of the analyte.)

It should be pointed out that as the aspect ratio γ increases, the “butterfly effect” and the heterogeneous transport rate phenomenon will diminish and the accuracy of the Models A–C will gradually improve. Figure 9 illustrates the relative error Δ of various analytical models relative to the CFD-ACE+ simulation at the half-depth ($y/H = 0$) and $\tilde{z} = 1/2$ for two aspect ratios, $\gamma = 1$ (Fig. 9a) and $\gamma = 5$ (Fig. 9b). Figure 9a shows that for low $\gamma = 1$ the Models A–C deviate significantly from the numerical data and the present model, leading to a maximum error of up to 14%. As the aspect ratio γ increases to 5, the errors of the other analytical models scale down with the maximum value around 3.5% (Fig. 9b), which is still appreciable in contrast to the present analytical model with $<0.5\%$ error in both cases.

4.2.2 Parametric analysis

Equation 5 indicates that the analytical solution for the analyte concentration profile mainly depends on three dimensionless parameters: Péclet number Pe , aspect ratio

γ , and length-to-width ratio l . In this section, parametric analysis of the analytical models is carried out in broad space of Pe , γ , and l to quantitatively evaluate their applicability and accuracy. Given the number of the parameters, the analysis is pursued in two categories. In the first category (Fig. 10), γ and l are varied in a wide range ($\gamma = 1, 5, 10, 15, 20$ and $l = 5, 10$) with Pe held constant ($Pe = 200$), which correspond to the star-shaped data points and both parabolic curves in the phase diagram in Fig. 2. In the second category (Fig. 11), the Pe and γ are changed in a range of $Pe = 20, 200, 300$ and $\gamma = 1, 10$ with l fixed at 10, which are denoted by the circle and the bold parabolic curve in the phase diagram. In both analysis, the concentration profiles at $\tilde{z} = 1$ (at the outlet of the main diffusion channel) are extracted for comparison.

Under the first category (Fig. 10), it can be seen that the relative error norm (E_r) of the present analytical model is less than the threshold value $E_{r_0} = 0.5\%$ in all the cases, signifying its excellent applicability and accuracy in a broad parameter space of γ and l (subject to $l \gg 1$). The aspect ratio exerts the strongest influence on the accuracy of the other three analytical models (Models A–C): (1) for low γ , their E_r all exceed 5%. As γ increases, their accuracy improves appreciably, indicated by the decrease in E_r to $\sim 1.5\%$ ($\gamma = 5$) and further to $\sim 0.8\%$ ($\gamma = 10$). However, given $E_{r_0} = 0.5\%$ the accuracy of the three models are inadequate for $\gamma = 1$ –10 (i.e., the three star-shaped data points on the left in Region (i) of the phase diagram. (2) The length-to-width ratio l (i.e., the parabolic curves in

Fig. 10 Comparison of E_r at $\tilde{z} = 1$ of various analytical models in a wide range of aspect ratios γ : **a** length-to-width ratio $l = 5$; **b** length-to-width ratio $l = 10$

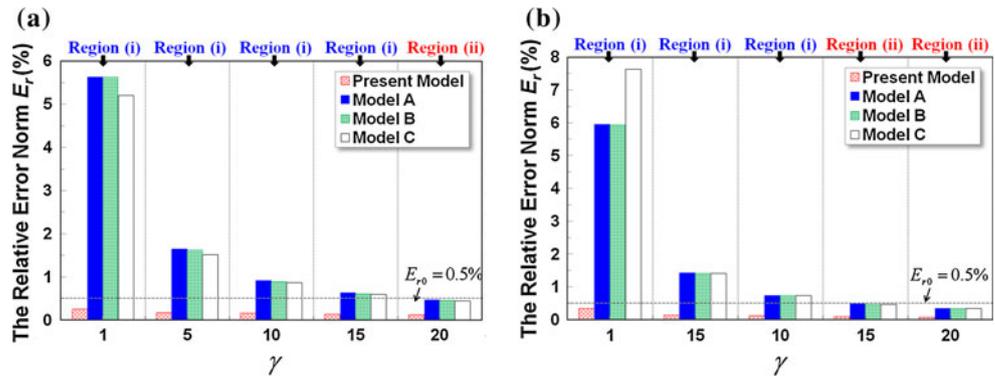


Fig. 11 Comparison of E_r at $\tilde{z} = 1$ of various analytical models with different Péclet numbers Pe : **a** aspect ratio $\gamma = 10$; **b** aspect ratio $\gamma = 1$

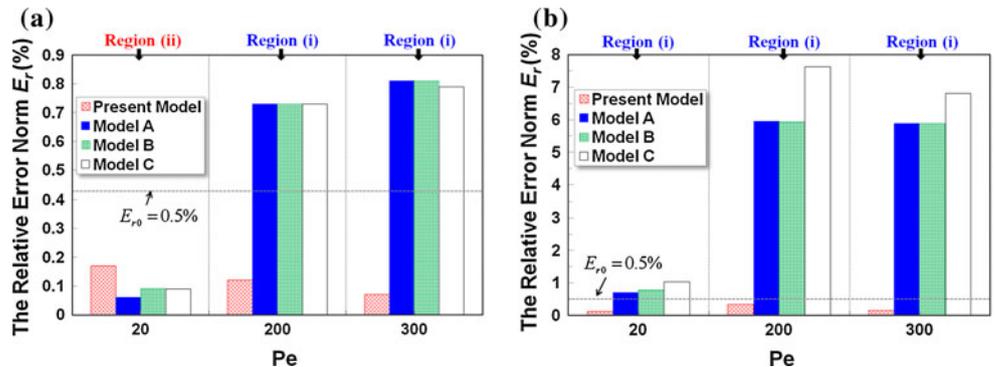


Fig. 2) dictates the boundary between Region (i) and Region (ii), and hence impacts the validity of the underlying assumptions of the other three analytical models at the medium-to-large values of γ . For example, the change from $l = 5$ to $l = 10$ (i.e., the translation of the dashed parabolic curve to the solid one) converts the point of $\gamma = 15$ (the fourth star-shaped point from the left) from Region (i) into Region (ii) and renders the model assumption valid for enhanced accuracy. This is confirmed by the data entry of $\gamma = 15$ in Fig. 10a and b, where E_r drops below $E_{r_0} = 0.5\%$ when l increases from 5 to 10. (3) For sufficiently large aspect ratios (i.e., $\gamma = 20$), the model assumption is always valid regardless of the length-to-width ratio l (given $Pe = 200$ in the case study), thereby the model accuracy of Models A–C is adequate.

Under the second category (Fig. 11), we compare the relative error norm (E_r) of different analytical models at various Péclet numbers ($Pe = 20, 200, 300$) and aspect ratios ($\gamma = 1, 10$). Again the present analytical model outperforms the others and achieves a salient $E_r < E_{r_0}$ in all the cases. The accuracy of the other three models (Models A–C) is dictated by both aspect ratio γ and Péclet number: (1) for the large aspect ratio $\gamma = 10$ (Fig. 11a), Models A–C exhibit excellent agreement with the numerical data at $Pe = 20$, while translation to high Péclet numbers ($Pe = 200$ and $Pe = 300$) crosses over the parabolic curves defining the criterion for neglecting the depth-wise diffusion (see Fig. 2), leading to larger E_r exceeding the cut-off $E_{r_0} = 0.5\%$. For low aspect ratio $\gamma = 1$ (Fig. 11b),

the error is markedly escalated and surpasses E_{r_0} at all Pe , and E_r is the worst at high Pe where the effect of non-uniform transport rate along the depth (i.e., “butterfly effect”) is the most dominant. At low Pe , the analyte diffuses faster across the channel and its concentration profile is much more uniform than that at high Pe , and hence, the error is diluted.

Finally, it should be pointed out that $E_{r_0} = 0.5\%$ used in this article is only for unambiguous definition. Depending on the requirements on model accuracy, more coarse or rigorous criterion can be adopted, which manifested in the phase diagram in Fig. 2 corresponds to shrinking or enlarging the Region (i), respectively.

5 Conclusions

This article presented an analytical model for cross-stream diffusion in microchannels with arbitrary aspect ratios, and a phase diagram study to investigate its unique, heterogeneous transport behavior. The Fourier series solution to the three-dimensional steady-state convection–diffusion equation with minimal, realistic assumptions was obtained by the method of double integral transformation and appropriate eigensystem calculation. A phase diagram representing various transport regimes governed by the three dimensionless parameters (i.e., Péclet number, aspect ratio, and length-to-width ratio) was thoroughly studied. The boundaries of the regions within the phase

diagram were derived from the dimensional analysis of the original convection–diffusion equation. The present analytical model was then compared against existing analytical models in terms of assumptions and applicability using the phase diagram. It convincingly demonstrates that the present model accommodating microchannels with arbitrary aspect ratios covers much broader transport regimes and more practical microfluidic applications.

The present analytical model was extensively validated against experimental data extracted from the literature in terms of the concentration profiles, diffusion scaling law, and mixing efficiency. Meanwhile, it was also quantitatively compared against high-fidelity numerical analysis (CFD-ACE+) and other analytical models in very broad parameter space to examine the non-uniform, depth-wise transport behavior as well as accuracy and applicability of the analytical models. Key scientific findings and insights obtained from the study include:

1. To the best of our knowledge, the present effort represents the first analytical model applicable to microchannels with arbitrary aspect ratios for capturing the non-uniform transport rate (i.e., the “butterfly effect”). The present model also for the first time accurately predicts the position-dependent scaling-law of diffusion (1/3-power at the channel wall and 1/2-power at the half-depth plane) using an analytical, closed-form solution.
2. The parametric analysis in the phase diagram indicates that the present model is adequate in almost all the regions of practical interest except for Region (iii) (see below). The accuracy of the other analytical models (Models A–C) built on the assumption of large aspect ratio and uniform depth-wise concentration is susceptible to the aspect ratio γ , Péclet number Pe , and length-to-depth ratio l .
 - (a) Given a fixed Pe , Models A–C exhibits poor accuracy for low γ (e.g., 1–5 in this study) regardless of l . The length-to-width ratio l plays an important role when γ falls in the medium-to-large value range (e.g., 10–15 in this study), where the variation in l can impact the validity of the model assumption for neglecting depth-wise diffusion. Large γ markedly enhances accuracy for Models A–C.
 - (b) With a constant length-to-width ratio l , likewise prior Models A–C are inapplicable to low γ in all Péclet range. For γ at the medium-to-large value range (e.g., $\gamma = 10$ in Fig. 2), the model applicability strongly depends on the Péclet number. A high Pe still can invalidate the assumption of

neglecting depth-wise diffusion and lead to large model errors.

3. The only major assumptions used in the present model are the long channel length (i.e., $l \gg 1$) to minimize the flow entry effects and reasonable Péclet number ($Pe \gg 1/l$) to neglect axial diffusion. The former is also adopted by prior analytical models and is valid for almost all cross-stream diffusion microchannels. Through analysis above, it is also found that the extremely low Péclet number is indeed unrepresentative in the targeted application areas (e.g., mixing, concentration gradient generation, and assay under hydrodynamic flow). It should be pointed out that the double integral method can be further extended (involving more significant derivation effort) to include axial diffusion into the analytical solution.

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Appendix

By substituting the expression of $U(\tilde{x}, \tilde{y})$, we have

$$M_{mij} = \kappa \int_{-1/2}^{1/2} \int_{-1/2}^{1/2} \left[(1 - 4\tilde{y}^2) + 4 \sum_{s=1}^{\infty} \frac{(-1)^s}{\varepsilon_s^3 \cosh(\varepsilon_s W/H)} \cosh(2\varepsilon_s \gamma \tilde{x}) \cos(2\varepsilon_s \tilde{y}) \right] \times \phi_m(\tilde{x}) \phi_i(\tilde{x}) \varphi_n(\tilde{y}) \varphi_j(\tilde{y}) d\tilde{x} d\tilde{y} \tag{25}$$

The above equation involves four kinds of integrations in terms of \tilde{x} and \tilde{y} , shown as:

$$P_{m,i} = \int_{-1/2}^{1/2} \phi_m(\tilde{x}) \phi_i(\tilde{x}) d\tilde{x} \tag{26}$$

$$Q_{n,j} = \int_{-1/2}^{1/2} (1 - 4\tilde{y}^2) \varphi_n(\tilde{y}) \varphi_j(\tilde{y}) d\tilde{y} \tag{27}$$

$$R_{m,i,s} = \int_{-1/2}^{1/2} \cosh(2\varepsilon_s \gamma \tilde{x}) \phi_m(\tilde{x}) \phi_i(\tilde{x}) d\tilde{x} \tag{28}$$

$$S_{n,j,s} = \int_{-1/2}^{1/2} \cos(2\varepsilon_s \tilde{y}) \varphi_n(\tilde{y}) \varphi_j(\tilde{y}) d\tilde{y} \tag{29}$$

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